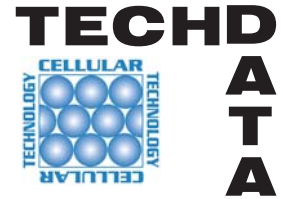




BEJS SYSTEM

Watertight Joint System for Road Bridges



Product Description

The BEJS SYSTEM, Bridge Expansion Joint System, builds on a track record of over 30 years of sealing horizontal plane joints with impregnated foam sealants and is an evolution of EMSEAL's DSH SYSTEM.

The system is comprised of:

- 1) Precompressed, silicone-and-impregnated-foam hybrid installed into
- 2) field-applied epoxy adhesive on the joint faces; with the silicone bellows locked to the joint faces with 3) a silicone sealant band (see Figure 1).

The BEJS SYSTEM features an innovation in sealant technology in the form of a patent-pending acrylic adhesive infused into the cellular foam base material. This new chemistry incorporates a hydrophobic microsphere component never before available in a sealant formulation.

The material features sealing performance significantly greater than any acrylic impregnated predecessor. In addition, it is **odorless, clean handling, UV stable, non-staining, and features low temperature flexibility not previously available in asphalt, wax, or isobutylene-based predecessors or competitors.**

The result is extension of the usability of the product to applications where asphalt and wax-based predecessors did not work well under conditions of thermal shock (rapid opening and closing of joints during large temperature swings). These applications include joint-face adhered installations on bridge decks wing walls, abutments, jersey barriers, etc.

Suitability is further extended to applications in colder geographical regions to which asphalt and wax-based predecessors have not previously been recommended.

Features

Watertight—the tensionless silicone bellows are installed just below the deck surface. This ensures watertightness is achieved at the deck surface.

Non-Invasive Anchoring—there are no hard metal-to-concrete connections with the BEJS SYSTEM. This includes embedded pins, anchors, screws, bolts or tracks, trays or rails. The system is locked to the joint faces by means of the 1) backpressure of the foam; 2) the epoxy adhesive, and 3) the injected silicone sealant band at the joint face to foam and silicone bellows interface.

Uses

- Watertight, traffic durable, joint-face-adhered, precompressed, **primary seal** for retrofit and new expansion joints in road bridges, wing walls, abutments, jersey barriers, longitudinal joints, etc.
- Ideal for new construction and retrofit bridge preservation of old or failed joint systems in concrete or rebuilt joint edges. Use in embedded metal angles where demolition or removal of the metal angles is not feasible and where existing joint opening is suited to the movement capability of BEJS.
- Ideal for lasting replacement of failed caulk joints.

Fig. 1: BEJS SYSTEM in Typical Installation--New or Retrofit

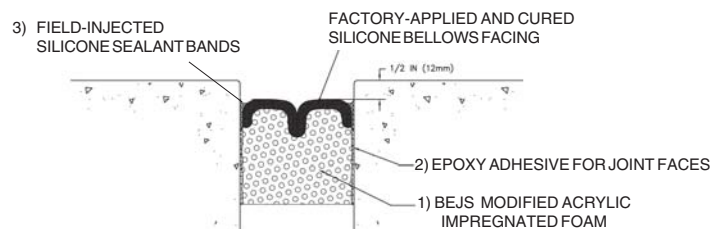
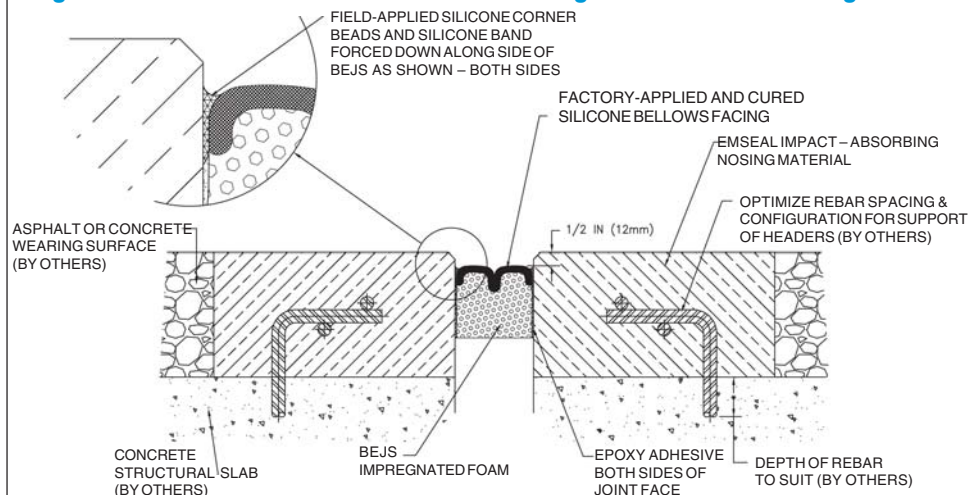


Fig. 2: BEJS SYSTEM in Existing Steel Angles--Retrofit



Fig. 3: BEJS SYSTEM in New or Rebuilt Joint Edges with EMSEAL Nosing Material



Note: For joint sizes less than 1" (25mm) a smooth, convex, single bellows is supplied.

Continuity of Seal—as in all EMSEAL expansion joint systems, continuity of seal through changes in plane and direction is an essential performance differentiator. Details for watertight, field-fabricated transitions from deck to wall, at curbs, sidewalks, parapets, tees, and crosses are available from EMSEAL. "Universal 90's" are factory fabricated transition pieces that are coated on both sides. This means that they can be installed in inside corners and outside corners as needed. "Universal 90's" are

warranted by EMSEAL to be watertight through the entire movement capability of the product.

Movement Capability
+50% and -50% (Total 100%) of nominal material size.

Aesthetics & Versatility—Standard color is black. Uniform bellows appearance, double sealing, fuel resistance, and an enhanced ability to handle variations in joint size are among other system features.

Performance

- Substrates must be parallel, plumb and capable of resisting approx. 2.5 psi backpressure from the foam.
- Standard sizes from 1/2" (12mm) to 4" (100mm). Other sizes available subject to review of application: consult EMSEAL.
- Fuel Resistance: Silicone sealant is not degraded by contact with fuel. Some swelling of the silicone material will normally occur, but it will return to its original shape upon evaporation of the fuel.

Composition

- BEJS is produced by coating an impregnated cellular foam with highway-grade silicone.
- The silicone external facing is factory applied to the foam at a width greater than maximum joint extension and is cured before final compression.
- Silicone application and curing takes place in a factory-controlled environment. In contrast to field applied liquid sealant and backer rod installations, no movement takes place during curing that can cause deformation or stresses in the material.
- When compressed, a bellows is created in the coating. As joint movement occurs the bellows simply folds and

unfolds free of tension on the bondline, and virtually free of tensile stresses in the silicone material.

- The foam provides a resilient backing to the silicone coating, making the system capable of resisting reasonable transient point loads.
- BEJS SYSTEM is supplied in 6.56 LF (2m) shrink-wrapped lengths (sticks). It is precompressed to less than the joint size for easy insertion. After removal from the shrink-wrap and hard board restraining packaging, it expands gradually.

Installation

IMPORTANT: The following instructions are a summary. Refer to "BEJS SYSTEM Install Data" and job-specific instructions of an EMSEAL technician for complete procedures.

- Store indoors at room temperature. Expansion is quicker when warm, slower when cold.
- Ensure material nominal size matches joint size.
- Mix epoxy and trowel a thin layer onto the joint faces to at least the depth of the BEJS foam
- Apply a thin layer of epoxy to both sides of the joint face.

- Remove shrink-wrap packaging, hardboard. If necessary, heat using torch to expand material to a snug fit in the joint.
- Insert material into joint with a 1/2" (12mm) recess.
- Join lengths by pushing silicone coated ends firmly together.
- Wipe silicone facing using clean, lint-free rag made damp with solvent.
- Before the epoxy cures, force the tip of the sealant tube between the foam and the substrate and inject a silicone sealant band. Tool overflow sealant into a cove bead between the top of the silicone bellows and the substrate. Tool silicone between joined lengths so that bellows is not restrained by excess silicone.

Warranty

Standard or project-specific warranties are available from EMSEAL on request.

CAD Details & Guide Specs

Guide specifications and CAD details are available at www.emseal.com.

Availability & Price

BEJS SYSTEM is available for shipment internationally. Prices are available from local representatives and/or directly from the manufacturer. The product range is continually being updated, and accordingly EMSEAL® reserves the right to modify or withdraw any product without prior notice.

Property	Value	Test Method
BASE MATERIAL	CELLULAR, HIGH DENSITY, POLYURETHANE FOAM	N/A
Impregnation	Proprietary, modified, water-based, acrylic	N/A
TEMPERATURE SERVICE RANGE		ASTMC711
HIGH	185°F (85°C)	
LOW	-40°F (-40°C)	
UV RESISTANCE	No CHANGES--2000 HOURS	ASTM G155-00A
(Accelerated Weatherometer)		
RESISTANCE TO AGING	No CHANGES--2000 HOURS	ASTM G155-00A
Bleeding:	No bleeding when compressed to minimum of claimed movement i.e. -50% of nominal size and when simultaneously heated to 180°F (85°C) FOR 3 HOURS	
-40°F to 180°F (-40°C to 85°C)		
COMPRESSION SET	MATERIAL RECOVERS TO +50% OF NOMINAL SIZE WITHIN 24 HOURS OF COMPRESSION TO -50% AND SIMULTANEOUS HEATING TO 180°F (85°C) FOR 3 HOURS	

Property	Value
COLOR	BLACK
Percent Solids (minimum)	96
SPECIFIC GRAVITY	1.26 - 1.34
Following tests conducted on Sealant Cured after 21 days at 25°C (77°F) and 50% RH:	
ELONGATION PERCENT MINIMUM	1400
Joint Modulus at 50 percent Elongation, psi (kPa) maximum	7(48)
JOINT MODULUS AT 100 PERCENT ELONGATION, PSI (KPA) MAXIMUM	8(55)
Joint Modulus at 150 percent Elongation, psi (kPa) maximum	9(62)
ADHESION TO CONCRETE, MINIMUM PERCENT ELONGATION	+600
Adhesion to Asphalt, minimum percent Elongation	+600
JOINT MOVEMENT CAPABILITY, +100/-50 PERCENT, 10 CYCLES	No FAILURE
Weatherability	Unaffected by climatic extremes
FLEXIBILITY	CURED SEALANT STAYS RUBBERY FROM -45 TO 149°C (-50 TO 300°F)

Fluid	Silicone Joint Sealant
JP-4	5-20 PERCENT
Skydrol B	None
50/50 GLYCOL/H2O	NONE
Hydraulic Fluid	None

AFTER DRYING, ALL SAMPLES PASSED +100/-50% MOVEMENT TESTING.

Nominal Material Size (Joint Size at Mean T°F)	Depth of Seal	Min. Joint (closes to)	Max. Joint (opens to)
1/2" (12mm)	1 1/2" (40mm)	1/4" (6mm)	3/4" (20mm)
3/4" (20mm)	1-1/2" (40mm)	3/8" (10mm)	1-1/8" (28mm)
1" (25mm)	2" (50mm)	1/2" (12mm)	1-1/2" (40mm)
1-1/4" (30mm)	2" (50mm)	5/8" (15mm)	1-7/8" (47mm)
1-1/2" (40mm)	2 1/2" (65mm)	3/4" (20mm)	2-1/4" (55mm)
1-3/4" (45mm)	2-1/2" (65mm)	7/8" (22mm)	2-5/8" (68mm)
2" (50mm)	2-1/2" (65mm)	1" (25mm)	3" (75mm)
2-1/4" (55mm)	2-1/2" (65mm)	1-1/8" (28mm)	3-3/4" (95mm)
2-1/2" (65mm)	2-3/4" (70mm)	1-1/4" (30mm)	3-3/4" (95mm)
2-3/4" (70mm)	2-3/4" (70mm)	1-3/8" (35mm)	4-1/8" (105mm)
3" (75mm)	2-3/4" (70mm)	1-1/2" (40mm)	4-1/2" (115mm)
3-1/4" (85mm)	3-1/2" (90mm)	1-5/8" (42mm)	4-7/8" (120mm)
3-1/2" (90mm)	3-1/2" (90mm)	1-3/4" (45mm)	5-1/4" (135mm)
3-3/4" (95mm)	3-1/2" (90mm)	1-7/8" (47mm)	5-5/8" (140mm)
4" (100mm)	3-1/2" (90mm)	2" (50mm)	6" (150mm)

- For sizes not shown consult EMSEAL.
- Select nominal material size to correspond to joint-gap size at mean temperature.
- Material supplied in shrink-wrapped sticks of 6.56 ft. (2 M).